

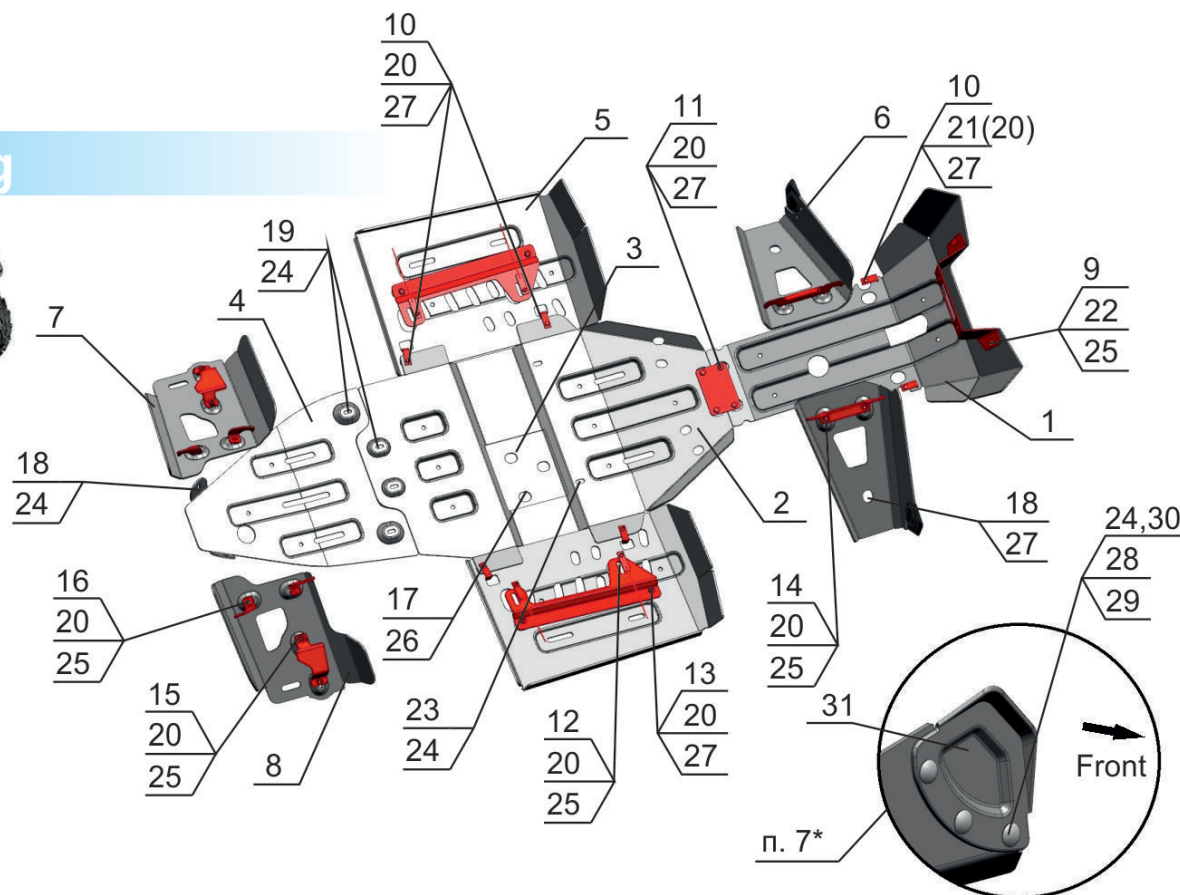
Polaris / Sportsman 850/1000 Touring

No.: 2444.7437.1
Brend: Polaris
Model: Sportsman 850/1000 Touring
Year: 2016-
Material: Al - 4 mm



Content

1. Plate 1.....	1 pc	16. Bracket.....	4 pc
2. Plate 2.....	1 pc	17. Bolt M6x12.....	3 pc
3. Plate 3.....	1 pc	18. Bolt M6x20.....	4 pc
4. Plate 4.....	1 pc	19. Bolt M6x30.....	4 pc
5. Side chassis plate.....	2 pc	20. Bolt M8x25.....	30 pc
6. Front arm guards.....	2 pc	21. Bolt M8x50.....	2 pc
7. Rear left arm guard.....	1 pc	22. Screw M8x25.....	2 pc
8. Rear right arm guard.....	1 pc	23. Screw M6x30.....	2 pc
9. Bracket.....	1 pc	24. Washer 6.....	14 pc
10. Insert nut M8.....	6 pc	25. Washer 8.....	18 pc
11. Bracket.....	1 pc	26. Countersunk washer 6.....	5 pc
12. Insert nut M8.....	4 pc	27. Countersunk washer 8.....	14 pc
13. Bracket.....	2 pc	28. Blind head bolt.....	6 pc
14. Bracket.....	2 pc	29. Nut M6.....	6 pc
15. Bracket.....	2 pc	30. Spring washer 6.....	6 pc
		31. CV joint guards.....	2 pc

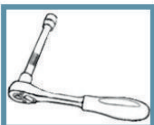


Installation Instructions

1. Remove the original protection.
2. Mount the bracket no.9 under the roller fairlead. Fix plate no.1 to brackets no.9, 11 and to insert nuts no.10 using bolts no.20, 21, screws no.22 and washers no.25, 27.
3. Fix plate no.2 to bracket no.11 and to original threaded apertures using bolts no.19, 20, screws no.23 and washers no.24, 26, 27.
4. Fix plate no.3 to original threaded apertures using bolts no.17 and washers no.26.
5. Fix plate no.4 to original threaded apertures using bolts no.18, 19 and washers no.24.

6. Mount brackets no.13 to insert nuts no.12 using bolts no.20 and washers no.25. From both right and left sides, fix side chassis plates no.5 to brackets no.13 and to insert nuts no.10 using bolts no.20 and washers no.27.
- 7*. Fix CV joint guards no.31 to front arm guards no.6 using bolts no.28, washers no.24, 30 and nuts no.29. Fix front arm guards no.6 to brackets no.14 and to original threaded apertures using bolts no.18, 20 and washers no.25, 27.
8. Fix rear arm guards no.7, 8 to brackets no.15, 16 using bolts no.20 and washers no.25.
9. Tighten all screws.

TOOLS REQUIRED



S-10, S-13



S-5

SCREW FORCE



M6-10 Nm



M8-30 Nm



M10-50 Nm

FRONT ARM GUARDS

6



x 2

13



x 2

28



x 2

Bolt M8x25 - 4 pc
Bolt M6x20 - 2 pc
Washer 8 - 4 pc
Countersunk washer 6 - 2 pc
Spring washer 6 - 6 pc
Washer 6 - 6 pc
Blind head bolt-6 pc
Nut M6 - 6 pc

REAR ARM GUARDS

7



x 1

8



x 1

14



x 2

15



x 4

Bolt M8x25 - 8 pc
Washer 8 - 8 pc

FRONT REDUCER GUARD

1



x 1

9



x 1

11



x 1

10



x 2

Bolt M8x25 - 4 pc
Bolt M8x50 - 2 pc
Screw M8x25 - 2 pc
Countersunk washer 8 - 4 pc
Washer 8 - 2 pc

ENGINE BLOCK GUARD

2



x 1

3



x 1

Bolt M6x12 - 3 pc
Bolt M6x20 - 2 pc
Screw M6x30 - 2 pc
Bolt M8x25 - 2 pc
Countersunk washer 6 - 3 pc
Countersunk washer 8 - 2 pc
Washer 6 - 4 pc

BACK REDUCER GUARD

4



x 1

Bolt M6x20 - 2 pc
Bolt M6x30 - 2 pc
Washer 6 - 4 pc

SIDE GUARD

5



x 2

9



x 4

12



x 2

11



x 4

Bolt M8x25 - 12 pc
Washer 8 - 4 pc
Countersunk washer 8 - 8 pc