

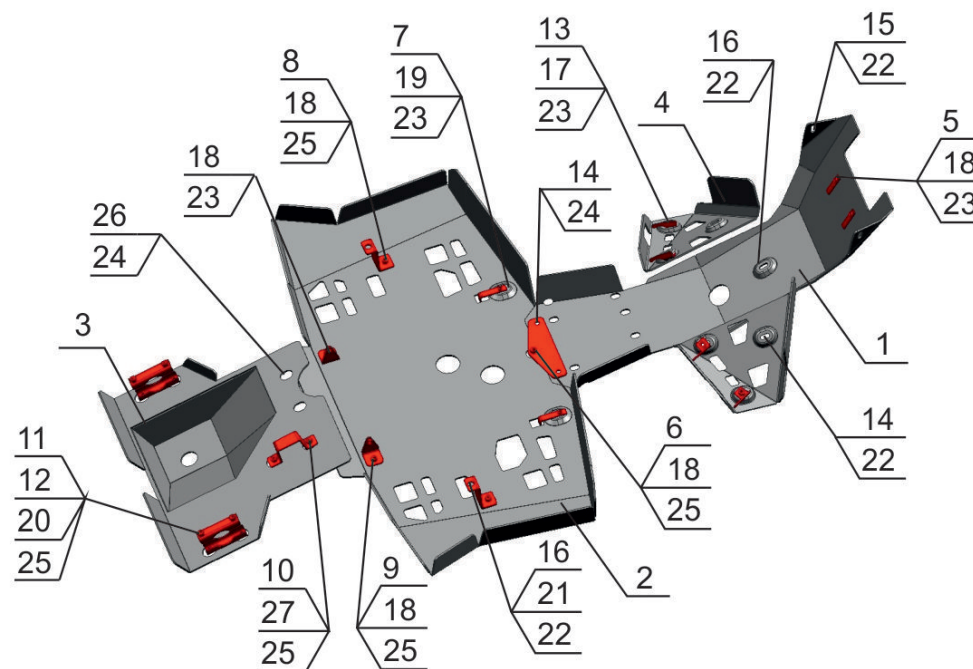
Honda / TRX420/500

No.: 2444.2104.2
Brend: Honda
Model: TRX420/500
Year: 2014-
Material: Al - 4 mm



Content

1. Plate 1.....	1 pc	14. Bolt M6x20.....	4 pc
2. Plate 2.....	1 pc	15. Screw M6x20.....	2 pc
3. Plate 3.....	1 pc	16. Bolt M6x30.....	3 pc
4. Front arm guards.....	2 pc	17. Bolt M8x25.....	11 pc
5. Insert nut M8.....	2 pc	18. Screw M8x25.....	2 pc
6. Bracket.....	1 pc	19. Bolt M8x30.....	2 pc
7. Insert nut M8.....	2 pc	20. Bolt M8x100.....	4 pc
8. Bracket.....	2 pc	21. Nut M6.....	2 pc
9. Bracket.....	2 pc	22. Washer 6.....	9 pc
10. Bracket.....	1 pc	23. Washer 8.....	10 pc
11. Bracket.....	2 pc	24. Countersunk washer 6...	4 pc
12. Bracket.....	2 pc	25. Countersunk washer 8...	11 pc
13. Bracket.....	4 pc	26. Bolt M6x40.....	2 pc
		27. Bolt M8x45.....	2 pc



Installation Instructions

1. Remove original guards.
2. Mount front arm guards 4 to original threaded apertures of underframe and to brackets 13 with bolts 14, 17 and washers 22, 23.
3. Fix front end of plate 1 to original threaded apertures of underframe and to insert nuts 5 with screws 15, 18, bolt 16 and washers 22, 23. Fix rear end of plate 1 to original threaded apertures of underframe with bolts 14 and washers 24 through bracket 6.
4. Replace original bolt in side step by bolt 16 and fix brackets 8 with washers 21 and nuts 21. Fix bracket 9 to original threaded apertures of underframe with bolts 18 and washers 23. Fix plate 2 to brackets 6, 8, 9 and to insert nuts 7 with bolts 18, 19 and washers 23, 25.

5. Mount plate 3 to original threaded apertures of underframe and to brackets 10, 11, 12 with bolts 20, 26, 27 and washers 24, 25.
6. Tighten all screws.

TOOLS REQUIRED



S-10, S-13

S-4, S-5

SCREW FORCE



M6-10 Nm



M8-30 Nm



M10-50 Nm

FRONT ARM GUARDS



x 2



x 4

Bolt M8x25 - 4 pc
Bolt M6x20 - 2 pc
Washer 8 - 4 pc
Washer 6 - 2 pc

FRONT REDUCER GUARD



x 1

Bolt M6x20 - 2 pc
Screw M6x20 - 2 pc
Bolt M6x30 - 1 pc
Screw M8x25 - 2 pc
Washer 6 - 3 pc
Countersunk washer 6 - 2 pc
Washer 8 - 2 pc
5.Insert nut M8 - 2 pc

ENGINE BLOCK GUARD



x 1



x 1



x 2



x 2

Bolt M6x30 - 2 pc
Bolt M8x25 - 7 pc
Bolt M8x30 - 2 pc
Nut M6 - 2 pc
Washer 6 - 4 pc
Washer 8 - 4 pc
Countersunk washer 8 - 5 pc
7.Insert nut M8 - 2 pc

BACK REDUCER GUARD



x 1



x 1



x 2



x 2

Bolt M6x40 - 2 pc
Bolt M8x45 - 2 pc
Bolt M8x100 - 4 pc
Countersunk washer 6 - 2 pc
Countersunk washer 8 - 6 pc